

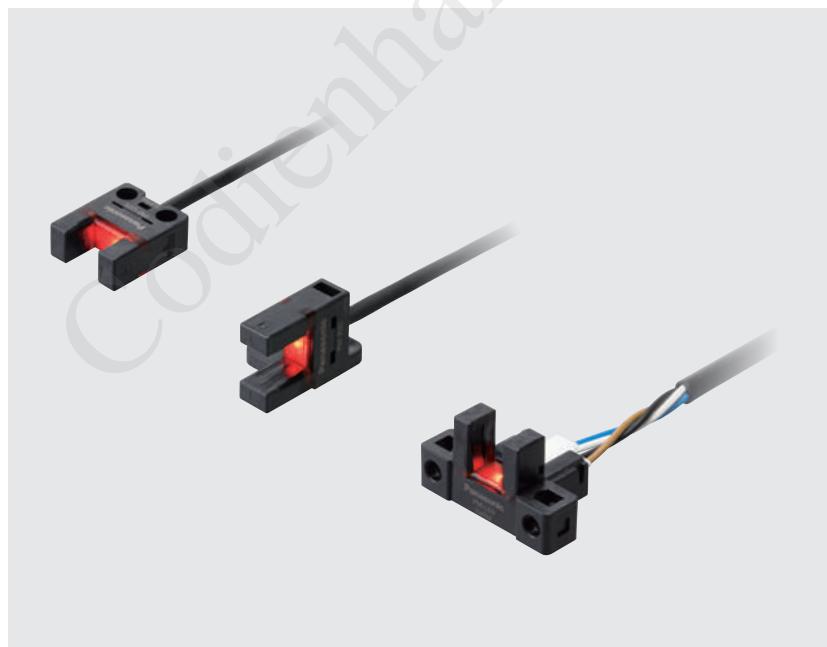
Amplifier Built-in

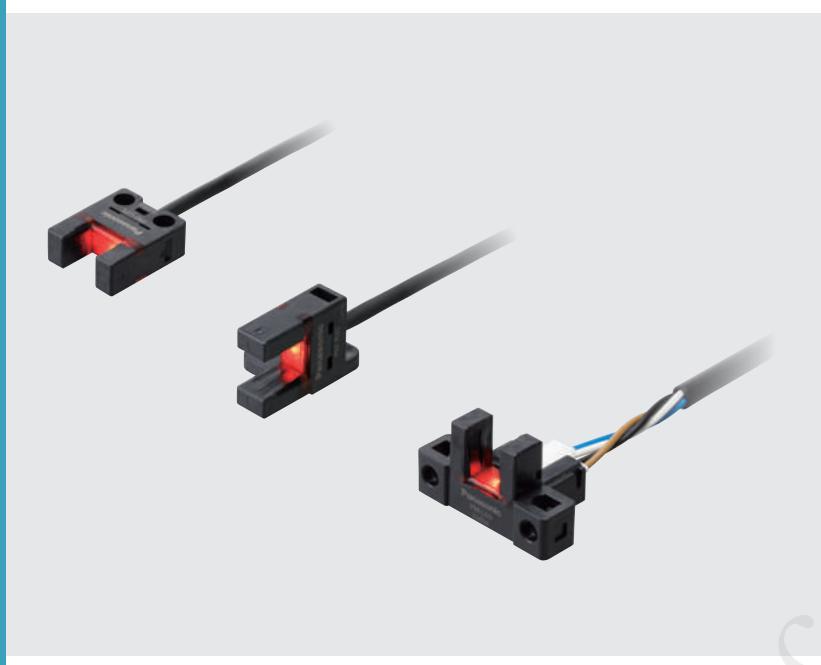
U-shaped Micro Photoelectric Sensor

PM-25 SERIES

PM-45 SERIES

PM-65 SERIES





One step ahead in performance and mounting ease

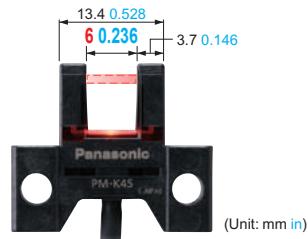
Three protection circuits standard on all models PM-25/45/65 SERIES

All models are standardly equipped with the following protection circuits in their compact bodies. These protection circuits minimize the possibility of sensor malfunctions caused by erroneous wiring.

- ① Reverse supply polarity protection circuit
- ② Reverse output polarity protection circuit
- ③ Output short-circuit protection circuit

Ample beam emitting / receiving distance of 6 mm 0.236 in PM-25/45/65 SERIES

The beam emitting and receiving sections are 0.5 mm 0.02 in thinner than those on our conventional models while their external dimensions are the same. As a result, the distance between the beam emitting point and receiving point increased by 1 mm 0.039 in. The wider distance means less possibility of collision between the sensing section and sensing object.

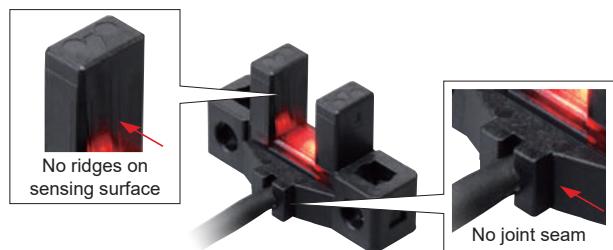


Industry's first*! IP64 rating

*As of April 2017, in-company survey.

PM-25/45 SERIES

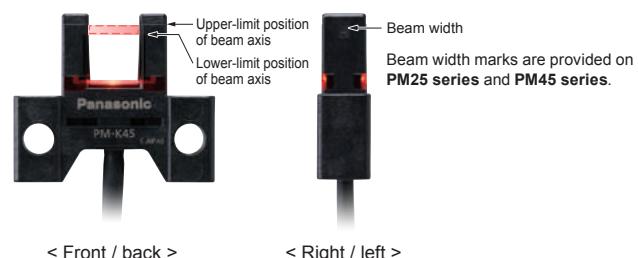
Our original integrated molding method has eliminated grooves and gaps on the sensing surface and main body, thus reducing the possibility of malfunctions caused by splashing water or dust.



Beam marks for easy adjustment

PM-25/45/65 SERIES

The upper-limit and lower-limit positions of beam can be visually confirmed from the front, back, right and left sides of the sensor unit. This allows easy adjustment of the position of sensing object.

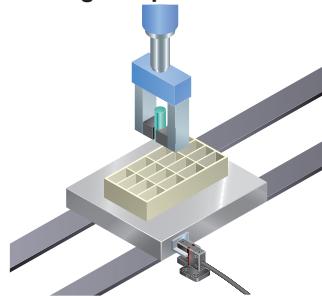


< Front / back >

< Right / left >

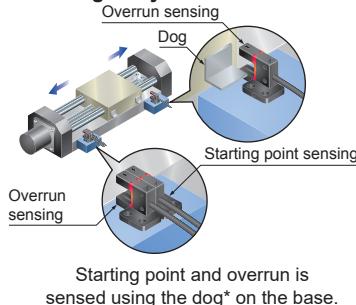
APPLICATIONS

Positioning of a pallet



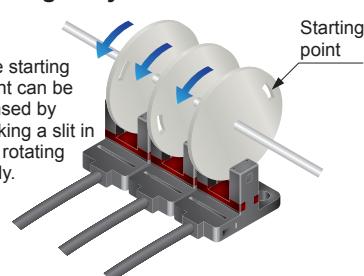
Pallet is stopped by sensing the dog*.

Sensing the starting point and overrun of a moving body



Starting point and overrun is sensed using the dog* on the base.

Sensing the starting point on a rotating body



The starting point can be sensed by making a slit in the rotating body.

*"Dog" refers to the sensing object for activating the sensor's detecting operation.

Large and easy to see

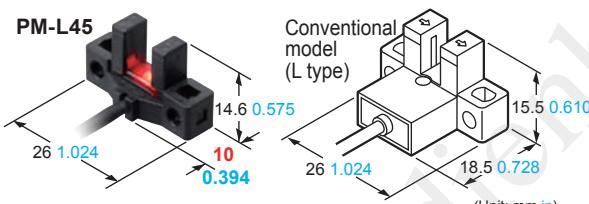
Multi-angle operation indicator **PM-25/45/65 SERIES**

The large operation indicator (orange) lights up when the beam enters. The indicator is easy to see from above and from the sides.

Compact size

PM-45 SERIES

All new models require significantly less mounting space than our conventional models when mounted with the same pitch. What's more, the new models can directly replace our conventional models currently in use.



Compliant with safety standards!

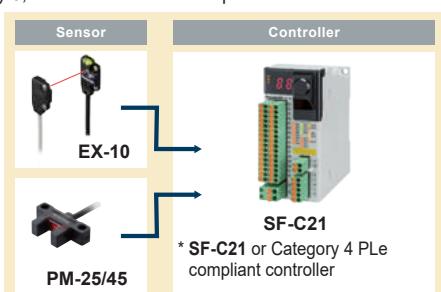
Sensor unit complies with Category 1 PLC.

ISO 13849-1: 2015 Safety-related parts of control systems Part 1: General principles for design

A Category 3 PLd Safety System can be built

By using Category 4 PLd compliant controllers together with our sensors. Sensor redundancy is required!

■ Category 3, PLd construction example



• Do not use the two outputs from **PM-25/45** series unit for achieving the redundancy (duplication) of safety circuit.

* For more information, see our website or product flyer.

All models easy to

mount with M3 screws

PM-25/45/65 SERIES

The sensor unit can be installed with one or two M3 screws.
 * M3 screws and washers are not included.

■ Models requiring one M3 screw for installation

PM-F25, PM-R25, PM-F65, PM-R65

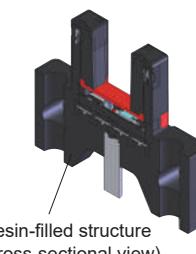
■ Models requiring two M3 screws for installation

Models other than above

Resistant to vibrations and impacts

PM-25/45/65 SERIES

The sections where stress concentrates, such as the connecting section of the cable and internal circuit, are covered with a resin. This helps prevent malfunctions caused by vibrations and impacts.



PM-25/45 SERIES

Can be retrofit and installed in a very small space as a safety-standard-compliant photoelectric sensor for added safety.

Example of use: For detection of opening / closing of door in front of load port / EFEM robot

- When robot arm is the source of hazards

Extension of robot arm

EX-10

Ultra-small / Cable type PM-25 SERIES**Easy mounting with M2/M3 screws!**

Cable type	NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending-resistant cable
Built-in connector	PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending-resistant cable

**ORDER GUIDE**

Type	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation	
Ultra-small / Cable type	K type		PM-K25	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON	
			PM-K25-R	1 m 3.281 ft, bending-resistant cable			
			PM-K25-C3	3 m 9.843 ft			
	L type		PM-L25	1 m 3.281 ft	NPN open-collector transistor		
			PM-L25-R	1 m 3.281 ft, bending-resistant cable			
			PM-L25-C3	3 m 9.843 ft			
	U type		PM-U25	1 m 3.281 ft	NPN open-collector transistor		
			PM-U25-R	1 m 3.281 ft, bending-resistant cable			
			PM-U25-C3	3 m 9.843 ft			
	F type		PM-F25	1 m 3.281 ft	NPN open-collector transistor		
			PM-F25-R	1 m 3.281 ft, bending-resistant cable			
			PM-F25-C3	3 m 9.843 ft			
	R type		PM-R25	1 m 3.281 ft	NPN open-collector transistor		
			PM-R25-R	1 m 3.281 ft, bending-resistant cable			
			PM-R25-C3	3 m 9.843 ft			
			PM-R25-P	1 m 3.281 ft			

Note: The suffix “-R” in the model No. indicates a bending-resistant cable type. The suffix “-C3” indicates a 3 m 9.843 ft cable length type.

OPTIONS

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

Mounting screw

- **MS-M2**



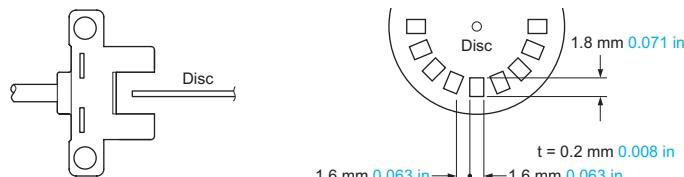
M2 (length 10 mm 0.394 in) screw with a spring washer

SPECIFICATIONS

Item	Model No.	Type	Ultra-small / Cable type		
			Bending-resistant cable	3 m 9.843 ft cable	PM-□25-C3
	NPN output	PM-□25	PM-□25-R		
	PNP output	PM-□25-P			
Applicable regulations and certifications		CE Marking (EMC Directive, RoHS Directive), UKCA Marking (EMC Regulations, RoHS Regulations), ISO 13849-1 (Category 1, PLC) (Note 3), UL/c-UL Recognition certification			
Sensing range		6 mm 0.236 in (fixed)			
Minimum sensing object		0.8 × 1.2 mm 0.031 × 0.047 in opaque object			
Hysteresis		0.05 mm 0.002 in or less			
Repeatability		0.01 mm 0.0004 in or less			
Supply voltage		5 to 24 V DC ±10 % Ripple P-P 10 % or less			
Current consumption		15 mA or less			
Output		<p><NPN output type> NPN open-collector transistor</p> <ul style="list-style-type: none"> • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 	<p><PNP output type> PNP open-collector transistor</p> <ul style="list-style-type: none"> • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current) 		
Output operation		Incorporated with 2 outputs: Light-ON/Dark-ON			
Short-circuit protection		Incorporated			
Response time		Under light received condition: 20 µs or less Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 2)			
Operation indicator		Orange LED (lights up under light received condition)			
Pollution degree		3			
Environmental resistance	Protection	IP64 (IEC)			
	Ambient temperature (Note 3, 4)	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F			
	Ambient humidity	5 to 85 % RH, Storage: 5 to 95 % RH			
	Ambient illuminance	Fluorescent light: 1,000 lx or less at the light-receiving face			
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure			
	Insulation resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure			
	Vibration resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s ²) in X, Y and Z directions for two hours each			
Emitting element	Shock resistance	15,000 m/s ² acceleration (1,500 G approx.) in X, Y and Z directions three times each			
		Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)			
Material		Enclosure: PBT, Display section: Polycarbonate			
Cable	0.09 mm ² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.1 mm ² 4-core bending-resistant cabtyre cable, PVC, 1 m 3.281 ft long (Note 5, 6)	0.09 mm ² 4-core cabtyre cable, PVC, 3 m 9.843 ft long		
Cable extension	Extension up to total 100 m 328.084 ft is possible with 0.3 mm ² , or more, cable. (Note 7)				
Weight	Net weight: 10 g approx., Gross weight: 15 g approx.			Net weight: 30 g approx., Gross weight: 35 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



3) In case the **PM-25** series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

4) Note that the cable of **PM-□25-R** loses its flexibility when the ambient temperature decreases to about -10 °C +14 F°.

5) The cable of **PM-□25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.

6) When storing **PM-□25-R**, make sure that the cable does not come into contact with the sensing section or operation indicator.

7) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Compact / Cable type **PM-45 SERIES**

Compact size!

Cable type	NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending-resistant cable
Built-in connector	PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending-resistant cable



PM-K45

PM-T45

PM-L45

PM-Y45

PM-F45

PM-R45

ORDER GUIDE

Type	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation	
Compact / Cable type	K type	 7 0.276 25.4 1.000 21.3 0.839	PM-K45	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON	
			PM-K45-C3	3 m 9.843 ft			
			PM-K45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-K45-P-C3	3 m 9.843 ft			
	T type	 26 1.024 13.7 0.539 18.1 0.713	PM-T45	1 m 3.281 ft	NPN open-collector transistor		
			PM-T45-C3	3 m 9.843 ft			
			PM-T45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-T45-P-C3	3 m 9.843 ft			
	L type	 26 1.024 14.6 0.575 7 0.276	PM-L45	1 m 3.281 ft	NPN open-collector transistor		
			PM-L45-C3	3 m 9.843 ft			
			PM-L45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-L45-P-C3	3 m 9.843 ft			
	Y type	 13.4 0.528 14.6 0.575 20.6 0.811	PM-Y45	1 m 3.281 ft	NPN open-collector transistor		
			PM-Y45-C3	3 m 9.843 ft			
			PM-Y45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-Y45-P-C3	3 m 9.843 ft			
	F type	 13 0.512 13.7 0.539 21.3 0.839	PM-F45	1 m 3.281 ft	NPN open-collector transistor		
			PM-F45-C3	3 m 9.843 ft			
			PM-F45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-F45-P-C3	3 m 9.843 ft			
	R type	 13.7 0.539 21.3 0.839	PM-R45	1 m 3.281 ft	NPN open-collector transistor		
			PM-R45-C3	3 m 9.843 ft			
			PM-R45-P	1 m 3.281 ft	PNP open-collector transistor		
			PM-R45-P-C3	3 m 9.843 ft			

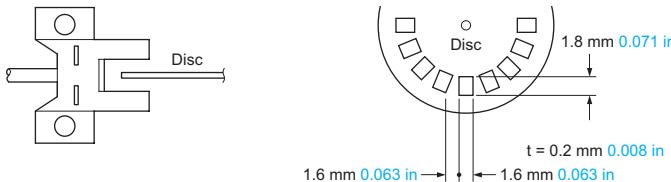
Note: The suffix "-C3" in the model No. indicates a 3 m 9.843 ft cable length type.

SPECIFICATIONS

Item	Model No.	Type	Compact / Cable type	
			3 m 9.843 ft cable	PM-□45-C3
	NPN output	PM-□45		PM-□45-P-C3
	PNP output	PM-□45-P		PM-□45-P-C3
Applicable regulations and certifications		CE Marking (EMC Directive, RoHS Directive), UKCA Marking (EMC Regulations, RoHS Regulations), ISO 13849-1 (Category 1, PLC) (Note 3), UL/c-UL Recognition certification		
Sensing range		6 mm 0.236 in (fixed)		
Minimum sensing object		0.8 × 1.2 mm 0.031 × 0.047 in opaque object		
Hysteresis		0.05 mm 0.002 in or less		
Repeatability		0.01 mm 0.0004 in or less		
Supply voltage		5 to 24 V DC ±10 % Ripple P-P 10 % or less		
Current consumption		15 mA or less		
Output		<p><NPN output type> NPN open-collector transistor</p> <ul style="list-style-type: none"> • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 	<p><PNP output type> PNP open-collector transistor</p> <ul style="list-style-type: none"> • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current) 	
Output operation		Incorporated with 2 outputs: Light-ON/Dark-ON		
Short-circuit protection		Incorporated		
Response time		Under light received condition: 20 µs or less Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 2)		
Operation indicator		Orange LED (lights up under light received condition)		
Pollution degree		3		
Environmental resistance	Protection	IP64 (IEC)		
	Ambient temperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F		
	Ambient humidity	5 to 85 % RH, Storage: 5 to 95 % RH		
	Ambient illuminance	Fluorescent light: 1,000 lx or less at the light-receiving face		
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
	Insulation resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure		
	Vibration resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s ²) in X, Y and Z directions for two hours each		
	Shock resistance	15,000 m/s ² acceleration (1,500 G approx.) in X, Y and Z directions three times each		
Emitting element		Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)		
Material		Enclosure: PBT, Display section: Polycarbonate		
Cable	0.09 mm ² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.09 mm ² 4-core cabtyre cable, PVC, 3 m 9.843 ft long		
Cable extension	Extension up to total 100 m 328.084 ft is possible with 0.3 mm ² , or more, cable. (Note 3)			
Weight	Net weight: 10 g approx., Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.		

Notes: 1)Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2)The response frequency is the value when the disc, given in the figure below, is rotated.



3)If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Compact / Connector built-in type **PM-65 SERIES**

Easy connection with a single touch using commercially-available connectors

Cable type	NPN output	Connector attached cable 1 m 3.28 ft, 2 m 6.56 ft, 3 m 9.84 ft, 5 m 16.40 ft	Connector attached bending-resistant cable 1 m 3.28 ft, 2 m 6.56 ft, 3 m 9.84 ft, 5 m 16.40 ft
Built-in connector	PNP output	Connector attached cable 1 m 3.28 ft, 2 m 6.56 ft, 3 m 9.84 ft, 5 m 16.40 ft	Connector attached bending-resistant cable 1 m 3.28 ft, 2 m 6.56 ft, 3 m 9.84 ft, 5 m 16.40 ft

**ORDER GUIDE**

Type	Appearance (mm in)	Sensing range	Model No.	Output	Output operation
Compact / Connector built-in type	K type	 26 1.024 22.4 0.882 0.276	PM-K65	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON
			PM-K65-P	PNP open-collector transistor	
	T type	 26 1.024 22.4 0.882 13.7 0.539	PM-T65	NPN open-collector transistor	
			PM-T65-P	PNP open-collector transistor	
	L type	 26 1.024 22.4 0.882 16.7 0.657	PM-L65	NPN open-collector transistor	
			PM-L65-P	PNP open-collector transistor	
	Y type	 26.2 1.031 22.4 0.882 14.9 0.587 15.7 0.618	PM-Y65	NPN open-collector transistor	
			PM-Y65-P	PNP open-collector transistor	
	F type	 13.5 0.531 13.4 0.528 22.4 0.882	PM-F65	NPN open-collector transistor	
			PM-F65-P	PNP open-collector transistor	
	R type	 13 0.512 13.4 0.528 22.4 0.882	PM-F65W	NPN open-collector transistor	
			PM-F65W-P	PNP open-collector transistor	
	R type	 13.5 0.531 13.4 0.528 22.4 0.882	PM-R65	NPN open-collector transistor	
			PM-R65-P	PNP open-collector transistor	
	R type	 13 0.512 13.4 0.528 22.4 0.882	PM-R65W	NPN open-collector transistor	
			PM-R65W-P	PNP open-collector transistor	

Note: **PM-T65W** is mounting-compatible with our conventional model "PM-T64W".

PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)".

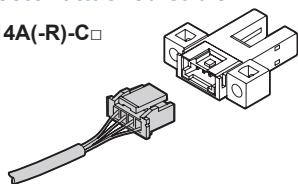
PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".

OPTIONS

Designation	Model No.	Description
Connector attached cable	CN-14A-C1	Length: 1m 3.281 ft
	CN-14A-C2	Length: 2m 6.562 ft
	CN-14A-C3	Length: 3m 9.843 ft
	CN-14A-C5	Length: 5m 16.404 ft
Connector attached cable (Bending-resistant)	CN-14A-R-C1	Length: 1m 3.281 ft
	CN-14A-R-C2	Length: 2m 6.562 ft
	CN-14A-R-C3	Length: 3m 9.843 ft
	CN-14A-R-C5	Length: 5m 16.404 ft
Connector	CN-14A	Set of 10 housings and 40 contacts

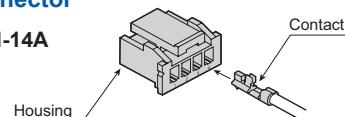
Connector attached cable

- **CN-14A(-R)-C**



Connector

- **CN-14A**



SPECIFICATIONS

Item	Model No.	Type	Compact / Connector built-in type
			Mounting-compatible with conventional model (Note 2)
	NPN output	PM-□65	PM-□65W
	PNP output	PM-□65-P	PM-□65W-P
Applicable regulations and certifications		CE Marking (EMC Directive, RoHS Directive), UKCA Marking (EMC Regulations, RoHS Regulations), UL/c-UL Recognition certification	
Sensing range		6 mm 0.236 in (fixed)	
Minimum sensing object		0.8 × 1.2 mm 0.031 × 0.047 in opaque object	
Hysteresis		0.05 mm 0.002 in or less	
Repeatability		0.01 mm 0.0004 in or less	
Supply voltage		5 to 24 V DC ±10 % Ripple P-P 10 % or less	
Current consumption		15 mA or less	
Output		<p><NPN output type> NPN open-collector transistor</p> <ul style="list-style-type: none"> • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 	<p><PNP output type> PNP open-collector transistor</p> <ul style="list-style-type: none"> • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)
Output operation		Incorporated with 2 outputs: Light-ON/Dark-ON	
Short-circuit protection		Incorporated	
Response time		Under light received condition: 20 µs or less, Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 3)	
Operation indicator		Orange LED (lights up under light received condition)	
Pollution degree		3	
Environmental resistance	Protection	IP40 (IEC)	
	Ambient temperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F	
	Ambient humidity	5 to 85 % RH, Storage: 5 to 95 % RH	
	Ambient illuminance	Fluorescent light: 1,000 lx or less at the light-receiving face	
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure	
	Insulation resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure	
	Vibration resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s ²) in X, Y and Z directions for two hours each	
	Shock resistance	15,000 m/s ² acceleration (1,500 G approx.) in X, Y and Z directions three times each	
Emitting element		Infrared LED (Peak emission wavelength: 855 nm 0.034 mil , non-modulated)	
Material		Enclosure: PBT, Display section: Polycarbonate	
Cable length		Extension up to total 100 m 328.084 ft is possible with 0.3 mm ² , or more, cable. (Note 4)	
Weight		Net weight: 3 g approx., Gross weight: 3 g approx.	

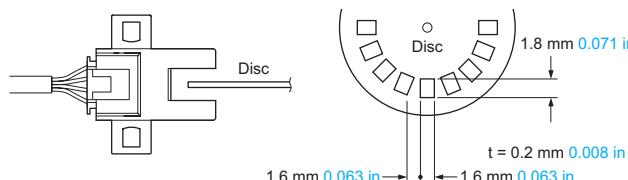
Notes: 1)Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C **+73.4 °F**.

2)PM-T65W is mounting-compatible with our conventional model "PM-T64W".

PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)".

PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".

3)The response frequency is the value when the disc, given in the figure below, is rotated.



4)If the cable is extended to 20 m **65.617 ft** or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Recommended connector

Contact: SPHD-001T-P0.5, Housing: PAP-04V-S
 (Manufactured by J.S.T. Mfg. Co., Ltd.)

Note: Contact the manufacturer for details of the recommended products.

Recommended crimping tool

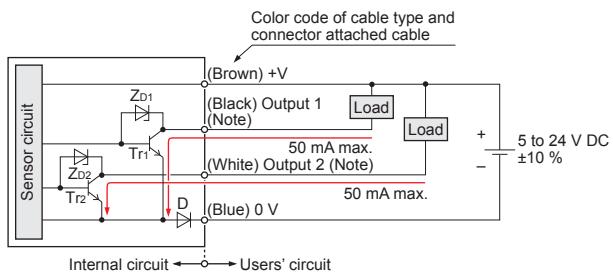
Model No. : YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.)

Note: Contact the manufacturer for details of the recommended products.

I/O CIRCUIT AND WIRING DIAGRAMS

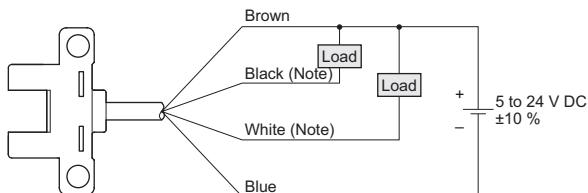
NPN output type

I/O circuit diagram



Symbols...D: Reverse supply polarity protection diode
ZD1, ZD2: Surge absorption zener diode
Tr1, Tr2: NPN output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

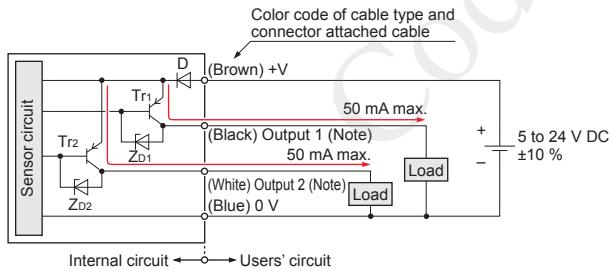
	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

Terminal arrangement diagram (PM-65 series)

Terminal No.	Designation
①	+V
②	Output 1: Light-ON
③	Output 2: Dark-ON
④	0 V

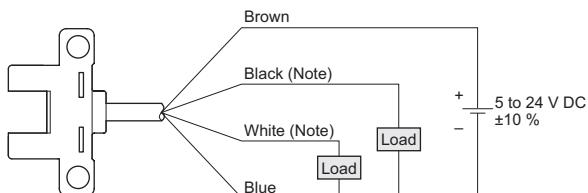
PNP output type

I/O circuit diagram



Symbols...D: Reverse supply polarity protection diode
ZD1, ZD2: Surge absorption zener diode
Tr1, Tr2: PNP output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

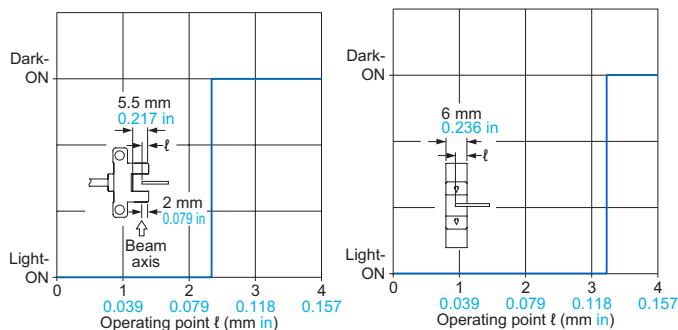
Terminal arrangement diagram (PM-65 series)

Terminal No.	Designation
①	+V
②	Output 1: Light-ON
③	Output 2: Dark-ON
④	0 V

■ SENSING CHARACTERISTICS (TYPICAL)

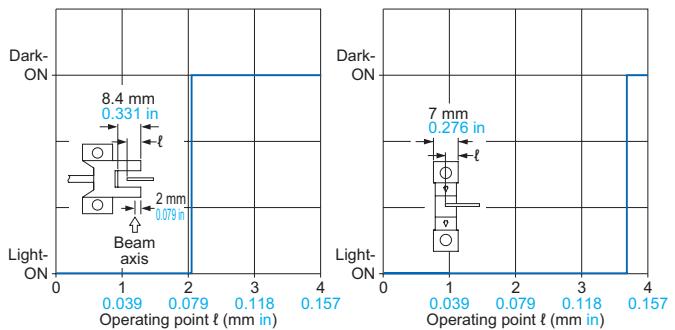
PM-25 series

Sensing position



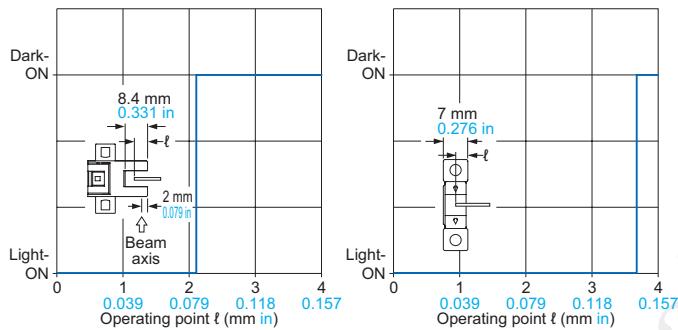
PM-45 series

Sensing position



PM-65 series

Sensing position



■ PRECAUTIONS FOR PROPER USE



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

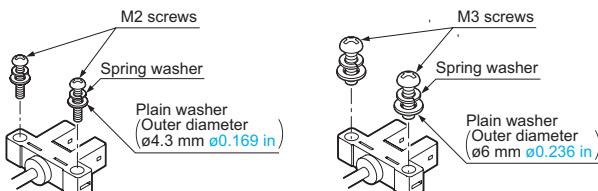
Mounting

PM-25 series

- The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M2 screw	1 pc.	ø4.3 mm ø0.169 in (small round washer)	0.15 N·m
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

< When using M2 screws for mounting > < When using M3 screws for mounting >



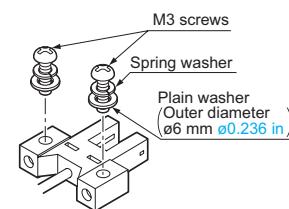
When using the optional mounting screw set **MS-M2**, a spring washer is included.

- In case the **PM-25** series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

PM-45 series

- The following conditions must be observed when using screws to mount the sensor unit.

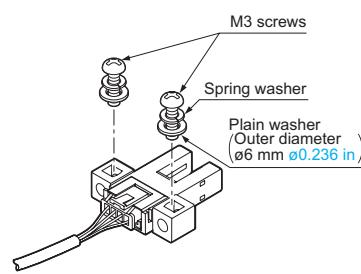
Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m



PM-65 series

- The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

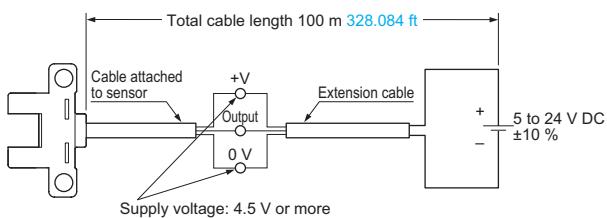


■ PRECAUTIONS FOR PROPER USE

Cable extension

PM-25 series / PM-45 series

- Cable extension is possible up to an overall length of 100 m **328.084 ft** with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.

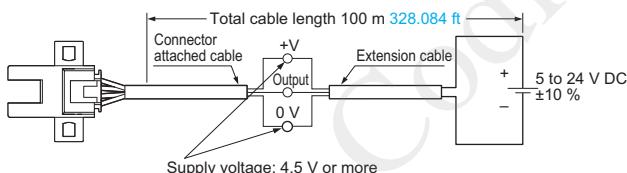


But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

PM-65 series

- Cable extension is possible up to an overall length of 100 m **328.084 ft** with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the connector attached cable of the sensor or at the sensor terminals is within the rating.



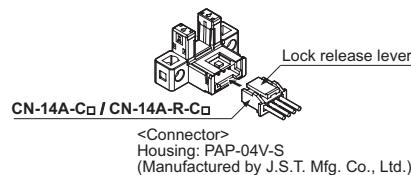
But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

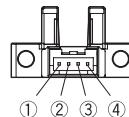
Wiring (PM-65 series)

Connection method

- Insert the connector attached cable **CN-14A-C□ / CN-14A-R-C□** in the connector part of this product as shown in the figure below.



<Connector pin position>



Connector pin No.	①	②	③	④
Terminal designation	+V	Output 1	Output 2	0 V

Disconnection method

- Press and hold the lock release lever to disconnect the cable connector.

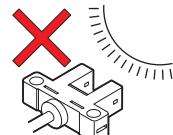
Note: Pulling the cable without pressing the lock release lever in an attempt to disconnect the connector can cause wire breakage in the cable or damage to the connector.

When using the product as an S-mark compatible product in Korea

- The power supply cable and output cable connected to the product must be less than 10 m **32.808 ft**.

Others

- This device has been developed / produced for industrial use only.
- Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Note that the cable of **PM-□25-R** loses its flexibility when the ambient temperature decreases to about **-10 °C / +14 °F**.
- The cable of **PM-□25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- When storing **PM-□25-R**, make sure that the cable does not come into contact with the sensing section or operation indicator.
- If the sensor is used in a place having excessive dust, periodically clean the emitting and receiving sections with a dry, soft cloth.
- If there is a large surge generating equipment, such as, motor, solenoid, electromagnetic valve, etc., in the vicinity of the sensor, use a surge absorber on that equipment. Further, do not run the sensor cables along power lines and use a capacitor between +V and 0 V, if required. Use the sensor after confirming that the surge has been eliminated.

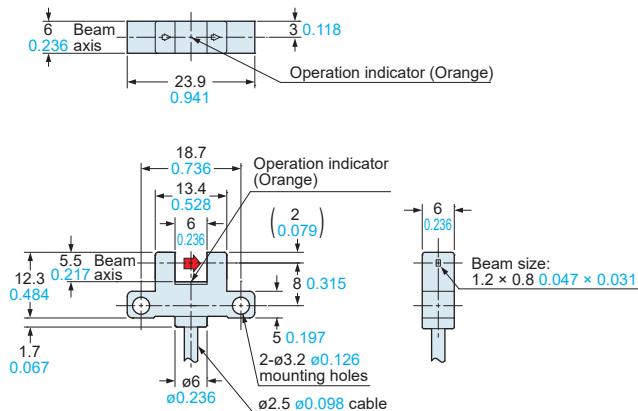


DIMENSIONS (Unit: mm in)

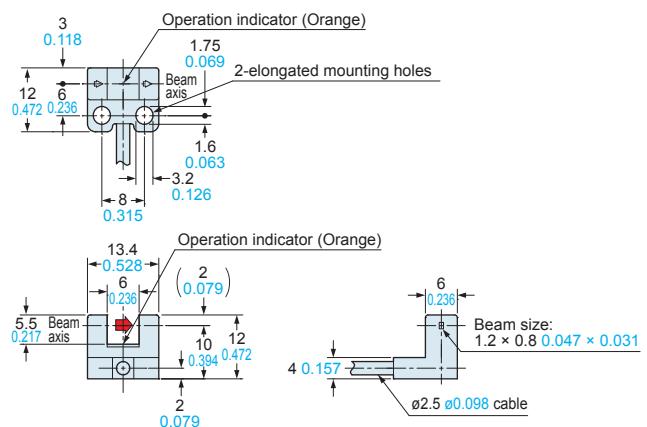
The CAD data can be downloaded from our website.

PM-K25□

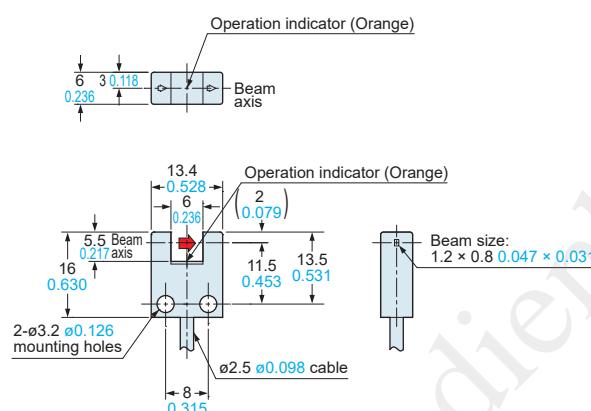
Sensor

**PM-L25□**

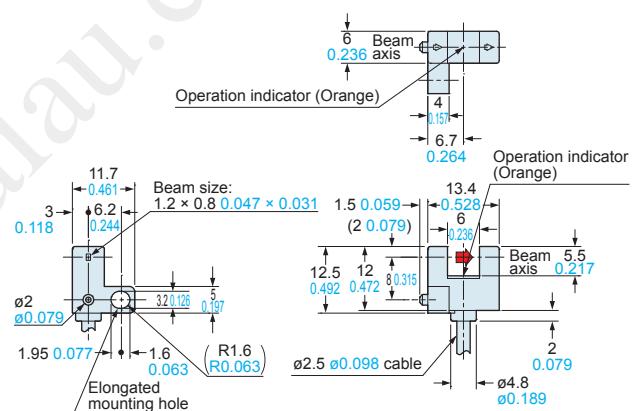
Sensor

**PM-U25□**

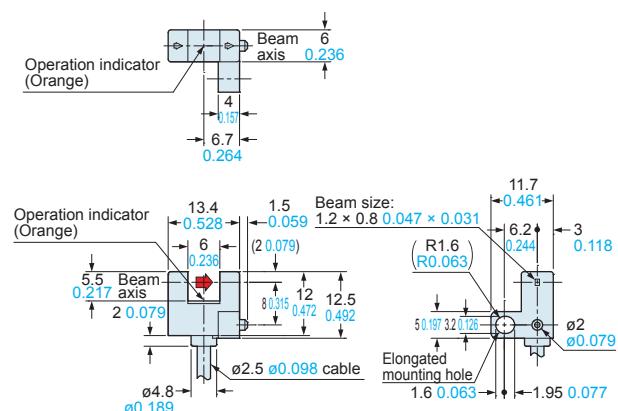
Sensor

**PM-F25□**

Sensor

**PM-R25□**

Sensor

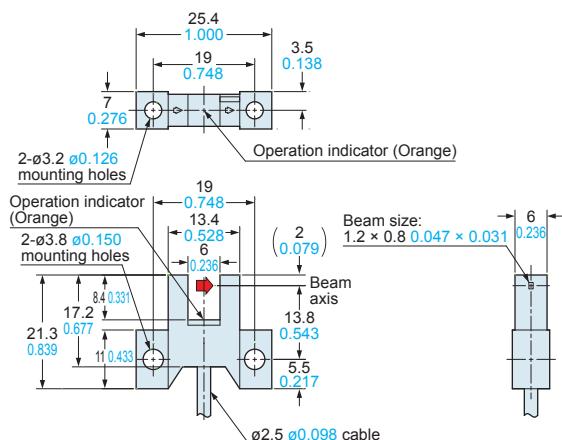


DIMENSIONS (Unit: mm in)

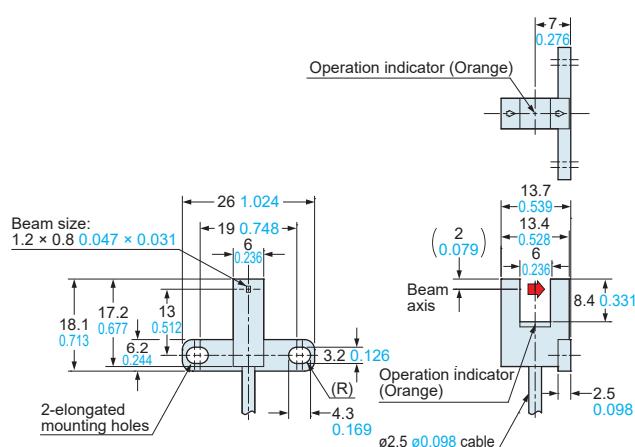
The CAD data can be downloaded from our website.

PM-K45□

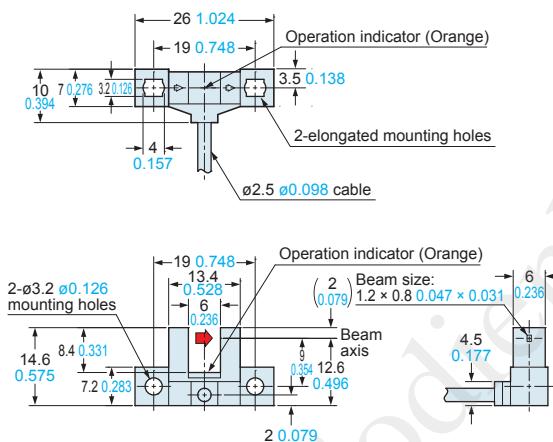
Sensor

**PM-T45□**

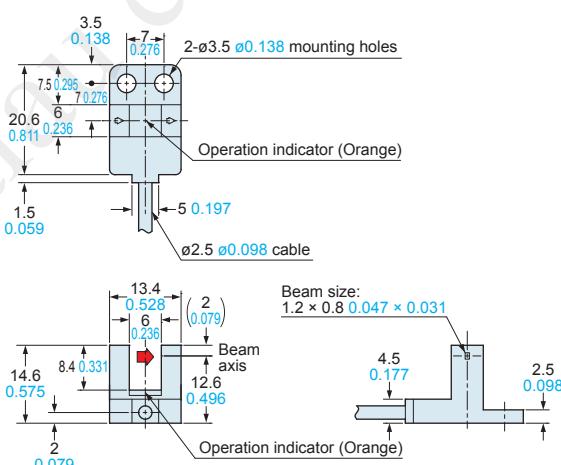
Sensor

**PM-L45□**

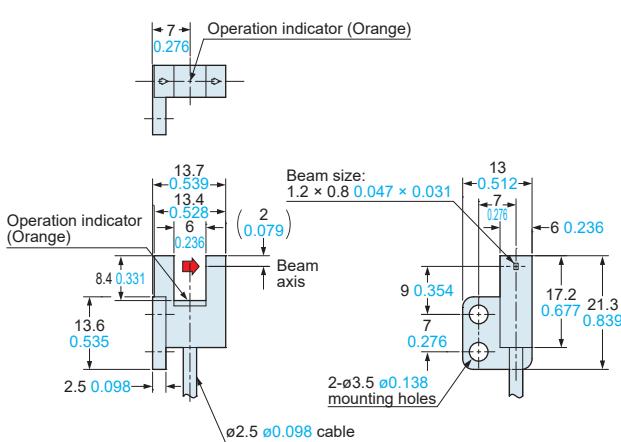
Sensor

**PM-Y45□**

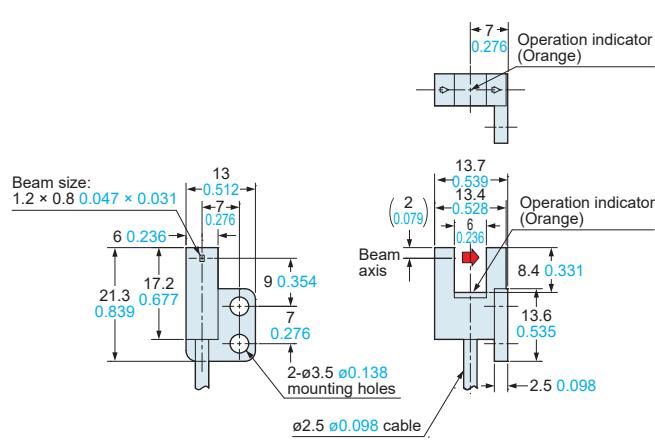
Sensor

**PM-F45□**

Sensor

**PM-R45□**

Sensor

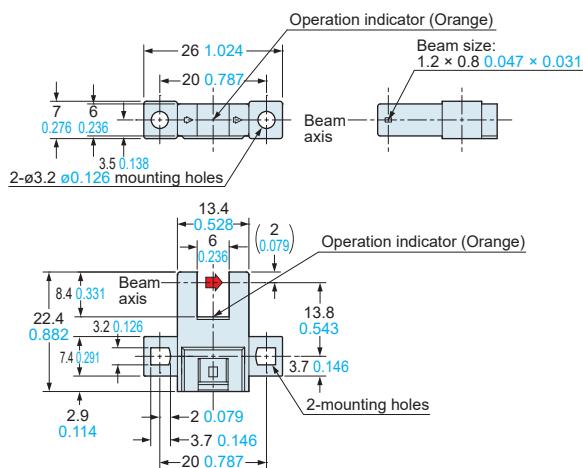


DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

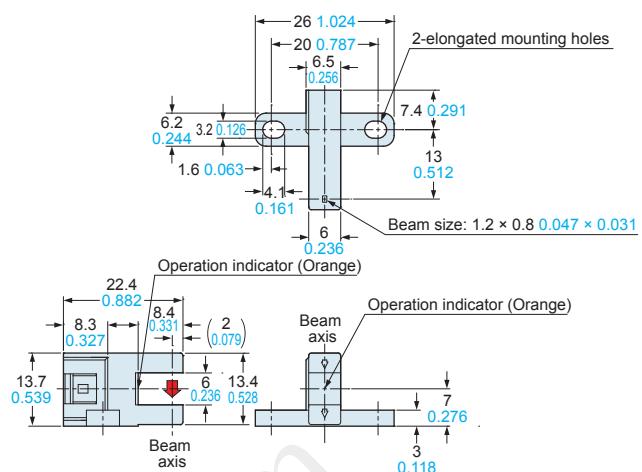
PM-K65 PM-K65-P

Sensor



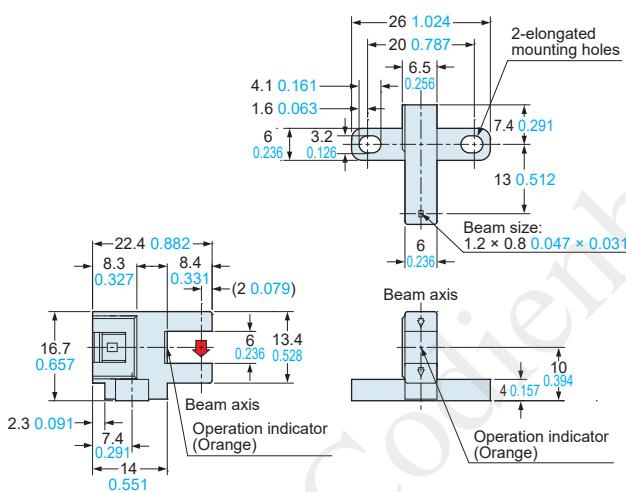
PM-T65 PM-T65-P

Sensor



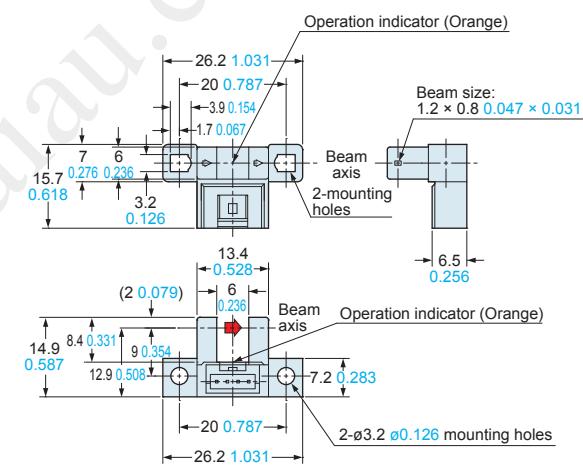
PM-T65W PM-T65W-P

Sensor



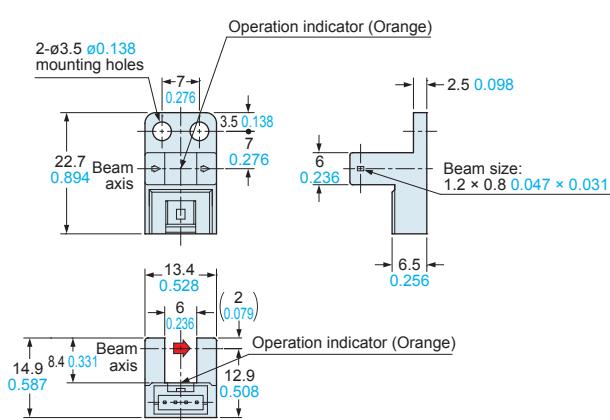
PM-L65 PM-L65-P

Sensor



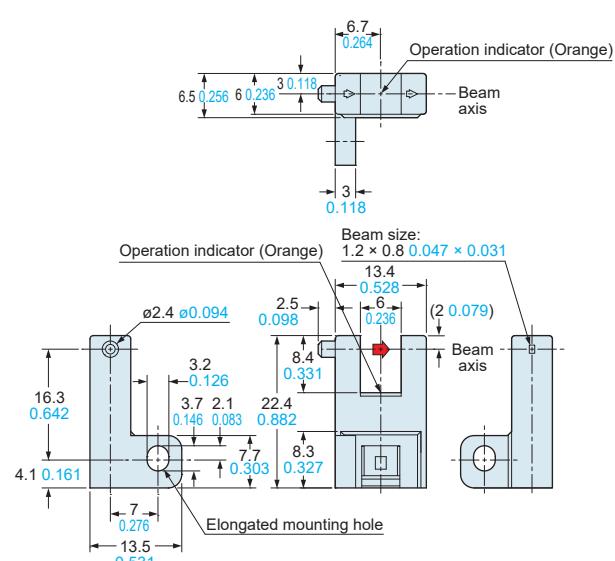
PM-Y65 PM-Y65-P

Sensor



PM-F65 PM-F65-P

Sensor

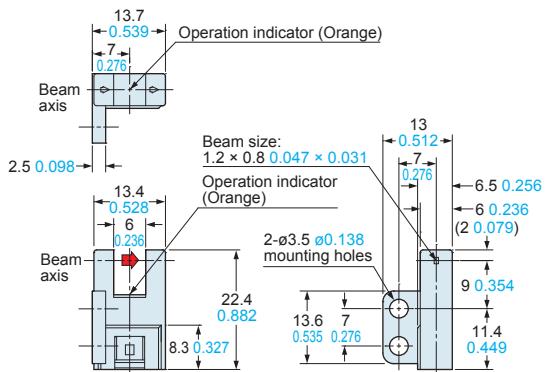


DIMENSIONS (Unit: mm in)

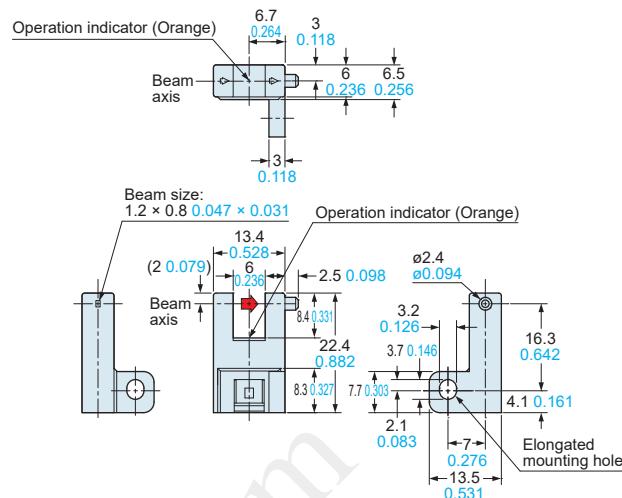
The CAD data can be downloaded from our website.

PM-F65W PM-F65W-P

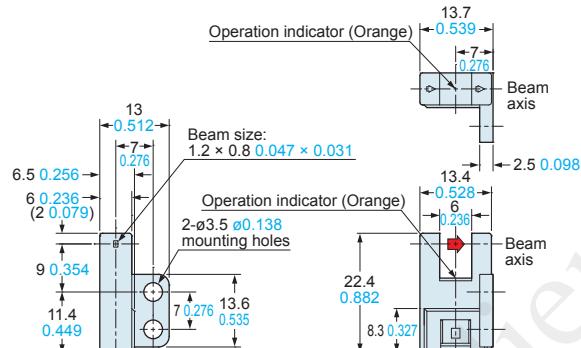
Sensor

**PM-R65 PM-R65-P**

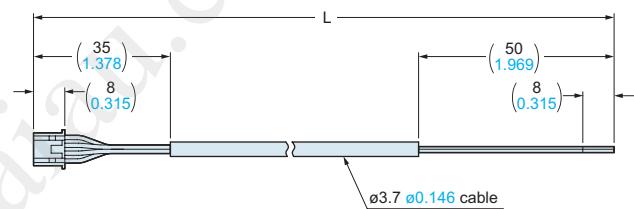
Sensor

**PM-R65W PM-R65W-P**

Sensor

**CN-14A-C□ CN-14A-R-C□**

Connector attached cable (Optional)



• Length L

Model No.	Length L
CN-14A(-R)-C1	1,000 39.370
CN-14A(-R)-C2	2,000 78.740
CN-14A(-R)-C3	3,000 118.110
CN-14A(-R)-C5	5,000 196.850